These assembly instructions are intended for qualified fitters of fuel systems in automotive engineering.

Before the assembly of the leak-off rail, check the connecting port of the pump and the four injector connections. The connections must be clean and should not show any signs of damage.

The assembly must be carried out at room temperature (23°C ±5°C). All components must have room temperature.

Before pushing-in the elbow plug of VOSS quick connect system 250, the protective cap has to be detached, see figs. 2 and 3.
Then the hose is being mounted in holding clips 1 and 2 (fig. 10).

The pushing-in of the elbow plug of quick connect system 250 and the mounting of the hose in holding clips 1 and 2 must be carried out without interruption.

Subsequently the four open hose ends are being mounted without damage onto the injectors A-D (figs. 5 and 10). If required, the hose is being fixed with a clamp.

Then the hose is being mounted in holding clips 3 and 4 (fig. 10).